

**SURFACE FINISH STANDARDS**

Approx. Finish/Polish	Equivalent Grit Size	Root Mean Square RMS/Ra	Micro Inch 0.00000 u	Micro Meter u MRA
#1 Mill Finish	36	160	142	3.6070
#2 Satin	60	98	87	2.2100
	80	80	71	1.8000
			63	1.6000
#3	100	69	61.5	1.5620
	120	58	52	1.3210
#4	150	46	41	1.0414
			32	0.8000
	180	34	30	0.7620
#4 Pharmaceutical Grade			16	0.4000
	240	17	15	0.3810
		16	14	0.3556
		15	13	0.3302
	320	14	12	0.3048
#7 Light Polish	600+	10	8	0.2000
#8 Mirror Finish		max 4	4	0.1000
	1200+	2	2	0.0500
		1	1	0.0540